

**GOVERNMENT OF INDIA
HEAVY INDUSTRIES AND PUBLIC ENTERPRISES
LOK SABHA**

UNSTARRED QUESTION NO:5029
ANSWERED ON:09.12.2010
BHARAT PUMPS AND COMPRESSORS LIMITED
Karwariya Shri Kapil Muni

Will the Minister of HEAVY INDUSTRIES AND PUBLIC ENTERPRISES be pleased to state:

- (a) the dates of receipt of hot spinning machine in Bharat Pumps and Compressors Ltd. Naini, Allahabad, imported for manufacture of gas cylinders;
- (b) the rated capacity of machine and cumulative production since its commissioning date;
- (c) whether the machine has been running in good condition;
- (d) if so, the details thereof;
- (e) whether all the norms and conditions in purchase of machine were observed including pre-dispatch inspection; and
- (f) if so, the details thereof?

Answer

MINISTER OF STATE IN THE MINISTRY OF HEAVY INDUSTRIES AND PUBLIC ENTERPRISES (SHRI ARUN YADAV)

(a): 21.06.2009

(b): The rated capacity of the machine is as under:-

Pipe diameter range - 232 mm to 406 mm
Length of Pipe - 800mm to 2500mm
Doming cycle time - 2min/cylinder
Necking Cycle time - 1.5 min./cylinder

Cummulative Production till 30.11.2010 is 7608 doming operation.

(c): Yes Madam.

(d): The machine is running smoothly and giving desired production. In the month of November, 2010, total 3593 doming operation on cylinders were completed.

(e) & (f): Yes, Madam. However, pre-dispatch inspection was waived off on the condition of successful proving of machine by taking trials with various sizes of tubes and commissioning by M/s. MJC Engineers at BPCL works.