## 4087 Written Answers JYAISTHA 19, 1889 (SAKA) Written Answers 4088

इत्पात, सान सया जानु मन्त्रालय में राग्य-मन्त्री (भी प्र० चंज सेठी) : (क) यह फैसला किया गया है कि चाउरों पर जस्ता 'चढ़ाने के बजाए ऐत्यूप्रिनियम चढ़ाने के काम को प्रोत्साहित किया जाय ।

(ख) इस्पात कारखानों से कहा गया है कि वे ६स तरोके के बारे में तकनीकी जान-कारी विदेशों से प्राप्त करें। अभी यह कहना कटिन है कि ऐत्यूमिनियम चढ़ी चादरें कब क्रिसने लगेंगी।

(ग) तकनीको जानकारी के लिए समझौते कियें जाने के पक्ष्वात् ही यह पता लग सकेगा कि एल्यूमिनियम चढ़ाने के उपकरण किम हद नक देशा में प्राप्त हो सकेंगे।

## Heavy Machine Building Plant of H. E. C., Ranchi

2069. Shri Kartik Oraon: Will the Minister of Industrial Development and Company Affairs be pleased to state:

(a) the production target of the Heavy Machine Building Plant of Heavy Engineering Corporation Ltd., Ranchi:

(b) the actual production of Heavy Machine Building Plant;

(c) whether it is going as per schedule and

(d) if the answer to part (c) be in the negative:

- (i) the total amount of orders remived from customers;
- (ii) the steps taken to gear up production to catch up the schedule?

The Minister of Industrial Development and Company Affairs (Shri F. A. Ahmed). (a) The production target of the Heavy Machine Building Plant for 1966.67 was 19,500 tonnes.

(b) Actual production in 1966-87 was 14,320 tonnes

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(c) The production was about 73 per cent of the target.

(d) (i) Total orders in hand for 1967-68 and 1968-69 add up to about 56,000 tonnes, sufficient to utilise the capacity available in these years.

(ii) In the past there was some delay in recepits of castings, components and drawings from U.S.S.R. Steps have now been taken to ensure their receipts in time.

## Structural Fabrication Workshop of H. E. C., Ranchi

2070. Shri Kartik Oraon: Will the Minister of Industrial Development and Company Affairs be pleased to state:

(a) the annual capacity of production of Structural Fabrication Workshop of Hëavy Engineering Corporation Ltd., Ranchi;

(b) the monthly rate of production;

 (c) the time by which it is proposed to gear up the production to full capacity;

(d) whether it is going ahead as per schedule; and

(e) if the answer to part (d) above be in the negative, the steps taken to catch up the schedule?

The Minister of Industrial Development and Company Affairs (Shri F. A. Ahmed): (a) The ultimate annual capacity is 25,000 tonnes expected to be reached in 1970-71.

(b) to (e). Initial production commenced in October, 1966 and while civil construction works are nearing completion, erection of equipment has been phased according to requirements. According to present planning, the build-up capacity will develop from 17,000 tonnes in 1967-68 to 25,000 tonnes in 1970-71. The plant is expected to keep to schedule.