(b) if so, (i) the total tormage of casting and forging of Foundry Forge Project; (ii) the total requirement of casting of Heavy Machine Building Plant: and (iii) the total requirement of casting of Heavy Machine Tools mant?

The Minister of Industrial Development and Company Affairs (Shri F. 4. (a) Yes, Sir, when the Ahmed): Foundry Forge Project is in full production.

- (b) (i) 1,23,820 tonnes a year
  - (ii) The requirement will depend upon the precise and
  - (iii) Orders to be executed but according to estimates based on full utilisation of installed capacity, the Heavy Machine Building Plant may require about 51000 tonnes and the Heavy Machine Tools Plant about 11,000 tonnes of steel and grev iron castings when in full production.

## Heavy Machine Tools Plant, Ranchi

1383. Shri Kartik Ornon: Will the Minister of Industrial Development and Company Affairs be pleased to state:

- (a) the production target of Heavy Machine Tools Plant of Heavy Engineering Corporation Ltd., Ranchi;
- (b) the total amount of orders it has secured from customers:
- (c) the extent of production of Heavy Machine Tools Plant in gearing up production target; and
- (d) when it is likely to go to full Production?

The Minister of Industrial Development and Company Affairs F. A. Ahmed): (a) The ultimate rated capacity of Heavy Machine Tools Plant is 10,000 tonnes per annum.

(b) The programme for 1967-68 is for manufacture of 37 machines, There

are firm orders for four machines and orders are under negotiation for 27 more.

Written Answers

- (c) During 1966-67 Six radial drilling machines and one double column planning machine were assembled from imported knocked down components.
- (d) Full production is likely to be reached by 1971-72...

## Chairman of H.E.C., Ranchi

1394. Shri Kartik Oraon: Will the Minister of Industrial Development and Company Affairs be pleased to state:

- (a) the powers delegated by Government to the Chairman Heavy Engineering Corporation Ltd., Ranchi in matters of recruitment, dismissal and promotion: and
- (b) to what extent they vary from similar powers delegated to the heads of other public undertakings?

The Minister of Industrial Development and Company Affairs (Shri F. A. Ahmed): (a) In matters of recruitment, dismissal and promotion, the Chairman of Heavy Engineering Corporation Limited Ranchi exercises the powers vested in him by the Board of Directors under the Articles of Association of the Company. The question of delegating powers by Government to the Chairman in these matters does not arise.

(b) Does not arise.

टीयल लोकोमोटिय पर्सं, याराणासी हारा प्रयोग में साई वई भूमि

> 1395. थी निहास सिंह : नी गुनानन हानुर : थी गीस्ट प्रसाद :

क्या रेखने मंत्री यह बताने की कृपा करेंगे कि:

(फ) क्या डीखल रेखवे सोकोमोटिक फैक्टरी स्थापित करने के किये बारायती